

INSTALLATION INSTRUCTIONS

EQUIPMENT REQUIRED: HACKSAW, UTILITY KNIFE

WIRING ACCESS LOCATION: PC3, PC4

DRILL BITS:

HITCH REQUIRES 1/2" PIN & CLIP

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 10mm, 19mm

VEHICLE

LEXUS ES-250

TOYOTA CAMRY

2000 LB MAX GROSS TRAILER WT
200 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS

FASCIA TRIM REQUIRED OBTAIN VEHICLE
OWNER APPROVAL BEFORE CUTTING

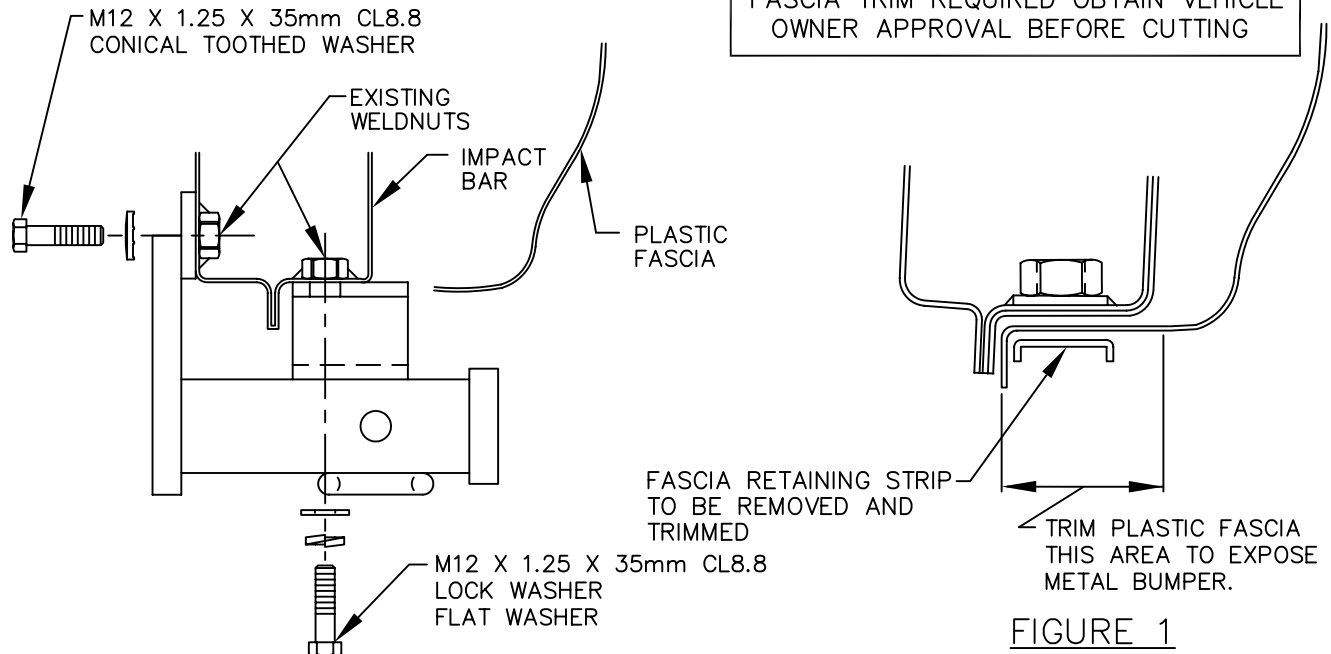
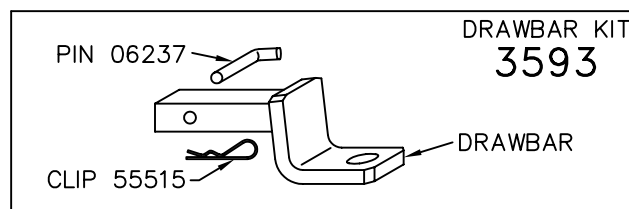


FIGURE 1

1. REMOVE FASCIA RETAINING STRIP (USE 10mm WRENCH) AND CUT OUT 8" FROM ITS CENTER WITH HACKSAW.
2. POSITION HITCH ON VEHICLE CENTER LINE AS SHOWN. MARK FASCIA IN AREA THAT CONTACTS SADDLE BAR (APPROXIMATELY 2" X 8" AREA. SEE FIGURE 1.). LOWER HITCH AND CUT FASCIA TO EXPOSE IMPACT BAR AND EXISTING WELDNUTS.
NOTE: DO NOT SANDWICH PLASTIC FASCIA BETWEEN SADDLE BAR AND IMPACT BAR. HITCH MUST MAKE METAL-TO-METAL CONTACT WITH IMPACT BAR.
3. POSITION HITCH ON VEHICLE AND INSTALL FASTENERS AS SHOWN.
4. REPLACE BOTH FASCIA RETAINING STRIPS ON EITHER SIDE OF HITCH.
NOTE: M12 NUTS ARE FOR SHIPPING PURPOSES ONLY AND MAY BE DISCARDED.

TIGHTEN M12 CL8.8 FASTENERS TO 68 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE DROP POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)

5.2

FASTENER KIT

01130-746

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

TOWING PRODUCTS
Plymouth, Michigan