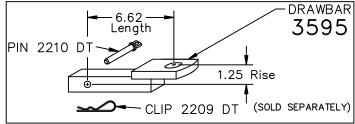
N24631 10 - 23 - 15SHEET  $\frac{1}{0}$  OF  $\frac{1}{0}$  © 2006, 2015 Cequent Performance Products **VEHICLE** HITCH NO. INSTALLATION INSTRUCTIONS JEEP WRANGLER 24631 77016 **EQUIPMENT REQUIRED:** 60860 WIRING ACCESS LOCATION: SUV5, SUV7 \*WILL NOT FIT WITH OPTIONAL ACCESSORY TUBE BUMPER DRILL BITS: HITCH REQUIRES 1/2" PIN AND CLIP 2000 LB MAX GROSS TRAILER WT 200 LB MAX TONGUE WEIGHT WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 5/8, 3/4 DO NOT EXCEED TOWING VEHICLE RATINGS 0 STEEL BUMPER HITCH SHOWN IN PROPER POSITION **FRAME EXISTING WELDNUT** 1/2-13 X 1 1/2 GR5 LOCK WASHER FLAT WASHER BLOCK (01097-007) HANDLE NUT (01332) (BOTH SIDES) VARIES BY VEHICLE M12 X 1.75 X 40MM CLS 8.8 CONICAL TOOTHED WASHER 7/16-14 X 1-1/2 GR5 CONICAL TOOTHED WASHER (BOTH SIDES) (BOTH SIDES) IMPERIAL (\frac{\fin}}}}}{\frac}\firi}}}}}{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\fracc}\firief{\frac{\fir}}}}}{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\frac{\fra METRIC (8.8)

- 1. REMOVE EXISTING BOLT FROM FRAME/BUMPER ATTACHMENT (ONE FROM EACH SIDE OF VEHICLE).
- 2. IF VEHICLE IS EQUIPPED, REMOVE TOW HOOK AND RETURN TO CUSTOMER.
- 3. LIFT HITCH INTO POSITION AS SHOWN. REPLACE BOLTS REMOVED IN STEP ONE WITH 7/16-14 X 1 1/2 BOLTS OR M12 X 1.75 X 40MM BOLTS AS SHOWN. BOLTS REQUIRED VARY BY VEHICLE. INSTALL REMAINING FASTENERS AS SHOWN ABOVE. TIGHTEN 7/16 GR5 FASTENERS TO 50 LB.-FT.

TIGHTEN 1/2 GR5 FASTENERS TO 50 LB.-FT. TIGHTEN M12 CL8.8 FASTENERS TO 68 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.

DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.) 17.0 FASTENER KIT 01130-958

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Cequent Performance Products
Plymouth, Michigan
PRINTED IN MEXICO