Ε ©2001, 2002, 2004, 2015 Cequent Performance Products SHEET 10F 1N77002 N24526 10-23-15 **VEHICLE** INSTALLATION INSTRUCTIONS FORD LTD & CROWN VICTORIA FORD LTD, COUNTRY SQUIRE & CROWN VICTORIA WAGONS LINCOLN TOWN CAR\*\*, TOWN COUPE & MARK IV MERCURY MARQUIS & GRAND MARQUIS EQUIPMENT REQUIRED: WIRING ACCESS LOCATION: PC3, PC4 MERCURY MARQUIS, GRAND MARQUIS & COLONY PARK WAGONS MERCURY MARAUDER DRILL BITS: 1/2 HITCH REQUIRES 1/2" PIN AND CLIP \*\* HITCH WILL NOT FIT 2003 & LATER LINCOLN TOWN CAR MODELS WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4 2000 LB MAX GROSS TRAILER WT 200 LB MAX TONGUE WEIGHT DO NOT EXCEED TOWING VEHICLE RATINGS APPROX. 1/2' FRAME BUMPER ф SEDAN ONLY R 1/2 X 1-3/4 GR5 CARRIAGE BOLT 1/4 X 1-1/2 X 2 BLOCK (1277)-2 REQ'D 0 1/2 X 1-3/4 GR5 CARRIAGE BOLT 1/4 X 1-1/2 X 2 BLOCK (1277)-2 REQ'D CONICAL TOOTHED WASHER -SIDE BRACKET CONICAL TOOTHED WASHER DRIVER'S SIDE FRAME PASSENGER'S SIDE FRAME WELDED SEAM WELDED SEAM WAGON ONLY

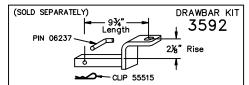
1/4 X 1-1/2 X 2 BLOCKS (1277) - 4 PLACES REAR VEHICLE 1/2 X 2-1/4 GR5 CARRIAGE BOLT 1/4 X 1-1/2 X 2 BLOCK (1277) FIG. FASTENERS FOR WAGON ONLY, FORWARD ATTACHMENT. TAPERED BLOCK (1684) 1/4 X 1-1/2 X 2 BLOCK (1277) CONICAL TOOTHED WASHER FIG.

NOTE: 1995-1997 LINCOLN TOWN CAR EXTERNAL DRESS PANEL BENEATH VEHICLE MUST BE REMOVED FOR HITCH INSTALLATION AND RETURNED TO VEHICLE OWNER.

ORIENTATION OF BLOCKS (1277)
BETWEEN HITCH AND FRAME.

- POSITION HITCH ON VEHICLE AS SHOWN ABOVE MAKING SURE HITCH IS CENTERED. THE SIDE BRACKETS SHOULD BE POSITIONED APPROXIMATELY 1/2" FORWARD FROM THE END OF THE FRAME.

  NOTE ANY WELD SPATTER ON THE BOTTOM OF THE FRAME MUST BE REMOVED TO ALLOW HITCH TO SIT FLAT. WAGON ONLY: THE REARWARD SLOT IN THE HITCH SHOULD BE POSITIONED OVER THE EXISTING SLOT NEAR THE END OF THE FRAME, EACH SIDE.
- USING THE HITCH AS A TEMPLATE, DRILL A 1/2" HOLE THROUGH THE FORWARD SLOT IN THE SIDE BRACKET UP INTO FRAME, EACH SIDE. SEDAN ONLY: USING THE HITCH AS A TEMPLATE, DRILL A 1/2" HOLE THROUGH THE REARWARD SLOT IN THE SIDE BRACKET (AS CLOSE TO CENTER OF VEHICLE AS POSSIBLE) UP INTO FRAME, EACH SIDE.
- INSTALL 1/4 X 1-1/2 X 2 BLOCKS (1277) BETWEEN THE HITCH AND FRAME AT EACH ATTACHMENT AS SHOWN IN FIG. 2. WAGON ONLY: INSTALL TAPERED BLOCKS (1684) BETWEEN HITCH AND 1/4 X 1-1/2 X 2 BLOCKS (1277) AT FORWARD ATTACHMENTS AS SHOWN IN FIG. 1.
- USING ACCESS HOLE IN BOTTOM OF FRAME (APPROX.  $16^{\circ}$  Forward of Side Bracket), Fishwre 1/2 x 1-3/4 GR5 Carriage Bolt (Wagon only: USE 1/2 x 2-1/4 GR5 Carriage Bolt) and 1/4 x 1-1/2 x 2 Block (1277) Through forward hitch attachment, each side. Fasten with conical toothed washers and nuts.
- USING LARGE ACCESS HOLE NEAR END OF FRAME, INSTALL  $1/2 \times 1-3/4$  GR5 AND  $1/4 \times 1-1/2 \times 2$  BLOCK (1277) THROUGH REARWARD HITCH ATTACHMENT, EACH SIDE. FASTEN WITH CONICAL TOOTHED WASHERS AND NUTS. TIGHTEN ALL 1/2 GR5 FASTENERS TO 75 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT. DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.) FASTENER KIT 29.1 01130-712

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust furnes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Cequent Performance Products Plymouth, Michigan PRINTED IN MEXICO