©1997, 1999, 2004,2015 Cequent Towing Products SHEET 1 OF 1 С N36216 N90188 10 - 26 - 15N06367 **VEHICLE** INSTALLATION INSTRUCTIONS BUICK LE SABRE OLDSMOBILE 88 & LSS **EQUIPMENT REQUIRED:** PONTIAC BONNEVILLE WIRING ACCESS LOCATION: PC3, PC4 (ALL MODELS EXCEPT SSE AND SSEI) DRILL BITS: 1/2WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 9/16, 10mm, 13mm, 15mm 3500 LB MAX GROSS TRAILER WT 300 LB MAX TONGUE WEIGHT DO NOT EXCEED TOWING VEHICLE RATINGS FLAT WASHERS (3 REQ'D) 98 EXHAUST HANGER **BRACKET** 3/8 GR5 U-BOLT CONICAL TOOTHED WASHER HITCH SHOWN IN PROPER POSITION (a) MUFFLER: EXISTING FASTENERS FRAME **BOTH SIDES 88** DRILLED HOLES (4 PLACES) M8 X 1.25 X 55mm CL9.8 FLAT WASHER FLAT WASHERS FIG. 2 (3 REQ'D) FIG. 1 TIGHTEN U-BOLTS EVENLY WITH HAND TORQUE WRENCH. DO NOT USE IMPACT WRENCH. EXISTING BOLT 5/16 LOCK WASHER M8 NUT— ADD (3) 5/16 WASHERS BETWEEN END OF FRAME AND EXHAUST HANGER BRACKET. M8 X 1.25 X 30mm CL8.8 -RUBBER EXHAUS1 **EXHAUST HANGER FRAME HANGER** HANGER M8 X 1.25 X 55mm CL9.8 PLATE E.A. UNIT FLAT WASHER (3734)M8 X 1.25 X 30mm CL 8.8 LOWERING OF EXHAUST IS NOT REQUIRED ON MOST VEHICLES HANGER **PLATE** FIG. 5 DRIVER'S SIDE PASSENGER SIDE (3734)-PASSENGER SIDE ONLY ON 1996 AND LATER EXHAUST PIPE / FIG. 6 READ INSTRUCTIONS CAREFULLY - INSTALLATION PROCEDURE VARIES WITH EXHAUST SYSTEM PASSENGER SIDE 1. REMOVE INBOARD AND LOWER OUTBOARD ENERGY ABSORBER (E/A) UNIT MOUNTING BOLTS FROM BOTH SIDES OF FRAME. REMOVE THE UPPER OUTBOARD BOLT THAT ATTACHES THE EXHAUST HANGER BRACKET TO END OF THE FRAME ON DRIVER'S AND PASSENGER SIDE. 2. POSTION THE HITCH ON THE VEHICLE AS SHOWN AND LOOSELY INSTALL THE M8 BOLTS PROVIDED. USE THE HITCH SIDE ARMS AS A TEMPLATE TO DRILL FOUR (4) HOLES IN THE FRAME. INSTALL FASTENERS AS SHOWN IN FIG. 1. NOTE: THE SIDE ARMS MUST SIT FLAT AGAINST THE VEHICLE FRAME. CHISEL OR DRILL OUT RIVETS HOLDING HEAT SHIELD UNDER SIDE ARMS IF REQUIRED. ALSO, BEND HEAT SHIELD AS NEEDED. NOTE: DRIVER'S SIDE EXHAUST HANGER BRACKET MUST BE REATTACHED THROUGH THE OPENING IN THE HITCH UPRIGHT BEFORE REATTACHING SHOULDER BOLT AS SHOWN IN FIG. 3. THIS WILL REQUIRE WASHERS TO BE USED AS SPACERS BETWEEN THE BRACKET AND VEHICLE. SEE FIGS. 3, 4, & 5. 4. LOWER SIDE ARMS AND INSERT THE 3/8 U-BOLTS THROUGH THE FRAME AS SHOWN IN FIG. 2. RAISE SIDE ARMS INTO POSITION AND INSTALL THE 3/8 CONICAL WASHERS AND NUTS ON THE U-BOLTS. 5. USE THREE (3) 5/16 FLAT WASHERS PROVIDED TO SHIM SPACE BETWEEN EXHAUST BRACKET AND THE UPPER OUTBOARD ATTACHMENT FOR E/A UNIT ON DRIVER'S AND PASSENGER SIDE. USE EXISTING FASTENERS TO REATTACH EXHAUST HANGER BRACKET, SEE FIGS. 3 AND 4. DEFORMATION OF SHEET METAL FLANGES ON E/A MOUNTING SURFACES IS PERMISSIBLE WHEN FASTENERS ARE TIGHTENED. 6. USE HANGER PLATE (3734) AND M8 FASTENERS (SUPPLIED) TO LOWER EXHAUST ON PASSENGER SIDE IF NECESSARY FOR HITCH CLEARANCE (FIG. 5 OR 6) OR EXHAUST HANGERS CAN BE BENT FOR CLEARANCE. TIGHTEN M8 CL8.8 FASTENERS TO 20 LB.-FT. TIGHTEN M8 CL9.8 FASTENERS TO 25 LB.-FT. TIGHTEN 3/8 GR5 FASTENERS TO 31 LB.-FT. DRAWBAR KIT  $9\frac{3}{4}$ " 36061 Length PIN 06237 3¦ Rise CLIP 55515 (SOLD SEPARATELY) USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT. DRAWBAR MUST BE USED IN THE RISE POSITION ONLY. THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684. APPROX WEIGHT (LB.) FASTENER KIT 01130-938 35 TOWING PRODUCTS NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A

hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer

weight and tongue weight. Do not cut access or attachment holes with a torch.

Plymouth, Michigan

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