

EQUIPMENT REQUIRED: WIRE

WIRING ACCESS LOCATION: SUV1, SUV2

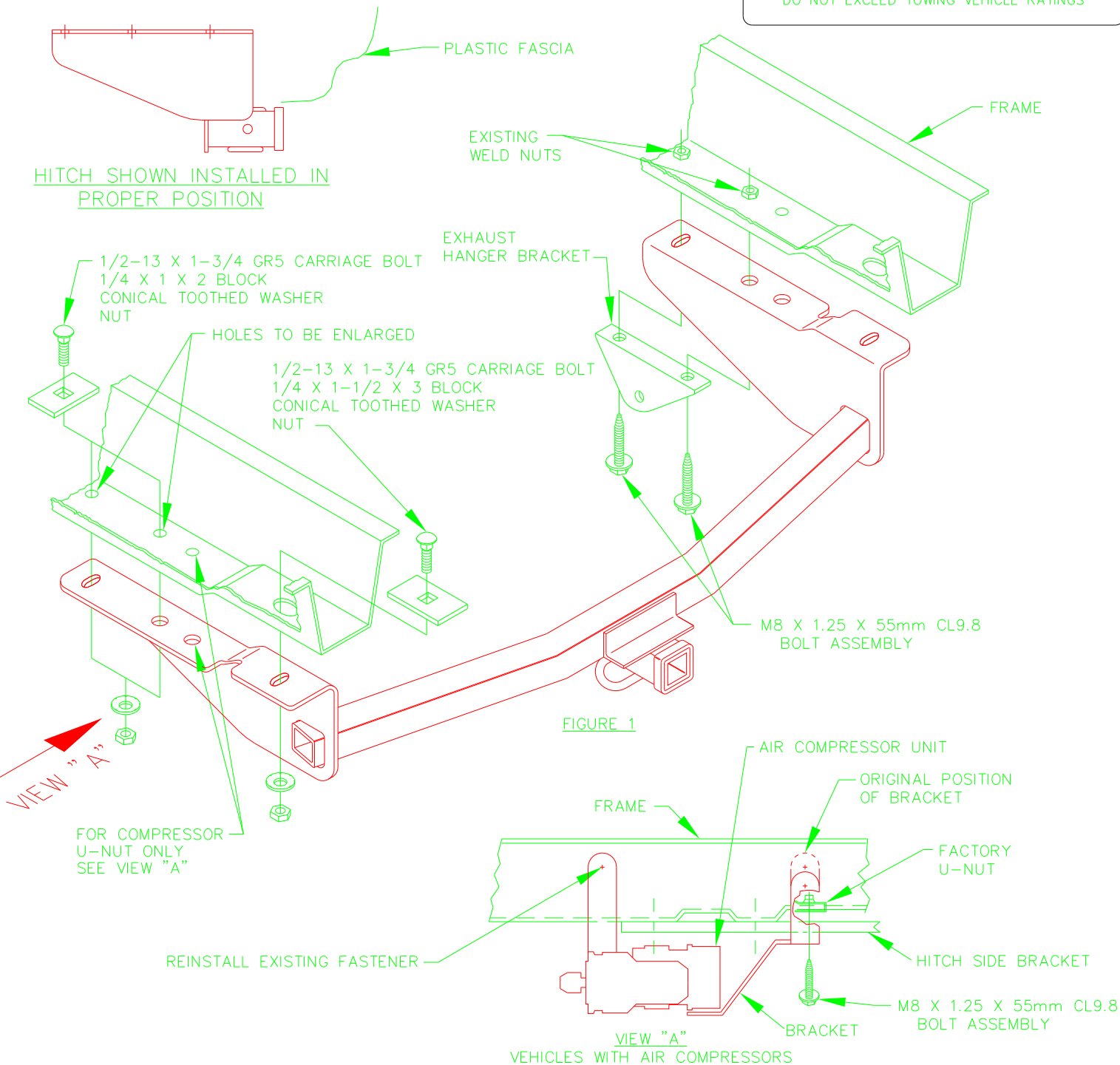
DRILL BITS: #11 (.191 DIA.), 1/2

HITCH REQUIRES 1/2" PIN AND CLIP

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 5mm, 10mm, 13mm, 7/8

PONTIAC TRANS SPORT VAN
CHEVROLET LUMINA VAN

3500 LB MAX GROSS TRAILER WT
300 LB MAX TONGUE WEIGHT
DO NOT EXCEED TOWING VEHICLE RATINGS



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.)
25

FASTENER KIT
01130-870

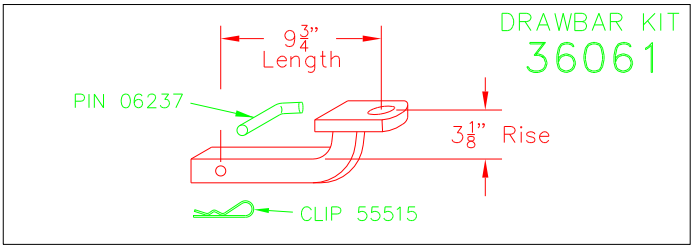
NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

Plymouth, Michigan

PONTIAC TRANS SPORT VAN CHEVROLET LUMINA VAN

1. REMOVE EXHAUST HANGER BRACKET. RETURN FASTENERS TO VEHICLE OWNER.
2. FOR VEHICLES EQUIPPED WITH A LOAD LEVELING COMPRESSOR (LOCATED ON DRIVER SIDE):
USE 10mm AND 5mm SOCKETS TO REMOVE (6) SCREWS THAT ATTACH THE COMPRESSOR AND PLASTIC SHIELD TO THE VEHICLE FRAME. NOTE: DO NOT LET COMPRESSOR HANG UNSUPPORTED DURING HITCH INSTALLATION, HANG COMPRESSOR FROM SIDE OF VEHICLE FRAME WITH A WIRE.
3. ENLARGE THE TWO (2) FORWARD HOLES ON DRIVER'S SIDE FRAME TO 1/2". FOR VEHICLES WITH LOAD LEVELING COMPRESSOR, DO NOT ALTER COMPRESSOR'S REAR ATTACHMENT U-NUT OR ITS MOUNTING HOLE.
4. FISH WIRE 1/2 CARRIAGE BOLTS AND 1/4 X 1 X 2 BLOCKS FROM END OF FRAME INTO ENLARGED HOLES AS SHOWN IN FIGURE 1.
5. FISH WIRE 1/2 CARRIAGE BOLTS AND 1/4 X 1-1/2 X 3 BLOCK FROM END OF FRAME INTO EXISTING SLOT AT THE END OF THE FRAME ON EACH SIDE AS SHOWN IN FIGURE 1.
6. RAISE HITCH INTO POSITION, TAKING CARE NOT TO PUSH CARRIAGE BOLTS UP INTO FRAME. LOOSELY INSTALL CONICAL TOOTHED WASHERS AND NUTS TO CARRIAGE BOLTS.
7. INSTALL M8 X 55mm BOLT ASSEMBLIES THROUGH EXHAUST HANGER BRACKET AND INTO EXISTING WELD NUTS AS SHOWN IN FIGURE 1.

8. FOR VEHICLES EQUIPPED WITH A LOAD LEVELING COMPRESSOR: REINSTALL SHEET METAL SCREW REMOVED IN STEP 2, ON FORWARD COMPRESSOR ATTACHMENT. INSTALL M8 X 55mm BOLT ASSEMBLY TO U-NUT AS SHOWN IN VIEW "A". TIGHTEN M8 X 55mm BOLT ASSEMBLY TO ONLY 12 LB.-FT. USING THE COMPRESSOR BRACKET AS A TEMPLATE, DRILL A NEW HOLE WITH A #11 (.191 DIA.) DRILL FOR THE REAR VERTICAL COMPRESSOR ATTACHMENT AS SHOWN IN VIEW "A". REINSTALL SHEET METAL SCREW REMOVED IN STEP 2.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT.
DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

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