

NOTE: FOR DUAL EXHAUST SYSTEMS REPEAT STEPS FOR BOTH SIDES.

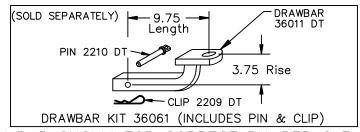
- 1. LOWER THE EXHAUST SYSTEM(S) BY UNBOLTING THE M8 EXHAUST HANGER/BUMPER BRACKET BOLTS NOTE: MAKE SURE TO SUPPORT THE BUMPER, & DO NOT REMOVE INBOARD TOP M8 BOLTS AT THIS TIME.
- 2. LOOSELY REINSTALL ONLY THE EXISTING M8 BOLT(S) THRU THE OUTBOARD WELDNUT(S).

- 3. REMOVE THE REMAINING INBOARD M8 BUMPER BRACKET BOLTS, AND DISCARD THE FOUR EXISTING M8 BOLTS.
 4. FISHWIRE 1/2" HANDLE NUTS (1332) AND BLOCKS (1097-002) THRU LARGE SLOTS AS SHOWN FIGURE 1.
 5. RAISE HITCH INTO POSITION AND LOOSELY INSTALL M8 FASTENERS PROVIDED, THRU BLOCKS (3046), HITCH, AND BUMPER BRACKET(S), INTO THE EXISTING WELDNUT, AS SHOWN IN FIGURE 1.

NOTE: BE CAREFUL NOT TO MOVE HANDLE NUT AND BLOCK.

- 6. INSTALL 1/2" FASTENERS THRU THE HITCH AND FRAME RAILS INTO THE HANDLE NUTS, AS SHOWN FIGURE 1.
- 7. DISCONNECT HANGER BRACKET(S) FROM EXHAUST SYSTEM(S), MODIFY EXHAUST HANGER BRACKET(S) AS SHOWN IN FIGURE 2.
- 8. REINSTALL EXHAUST SYSTEM(S) TO HANGER BRACKETS.
- 9. INSTALL EXHAUST HANGER FASTENERS AS SHOWN IN FIGURES 1 & 2.

TIGHTEN 1/2 GR5 FASTENERS TO 75 LB.-FT. TIGHTEN 3/8 GR5 FASTENERS TO 31 LB.-FT. TIGHTEN M8 CL9.8 FASTENERS TO 25 LB.-FT.



USE ONLY THE DRAWBAR SHOWN FOR CORRECT BUMPER CLEARANCE AND HEIGHT. DRAWBAR MUST BE USED IN THE RISE POSITION ONLY.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

APPROX WEIGHT (LB.)

FASTENER KIT NO.

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.

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