

Installation Instructions

Part Numbers:

36185

06614

90048

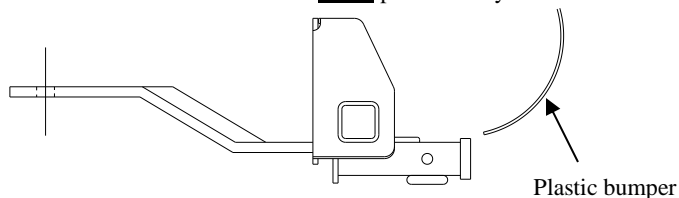
Cadillac DeVille

(Sold separately)

Drawbar Kit:

36063

Drawbar must be used in the **RISE** position only.



**Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or**

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	Not For Use With Spring Bars	
Weight Carrying Ball Mount	3,500 (1589 Kg)	300 (136 Kg)

Hitch Shown In Proper Position

Wiring Access Location: PC3, PC4

Equipment Required:

Fastener Kit: 1130-875

Wrenches: 11/16", 7/8", 13mm, 15mm

Drill Bits: 7/16"

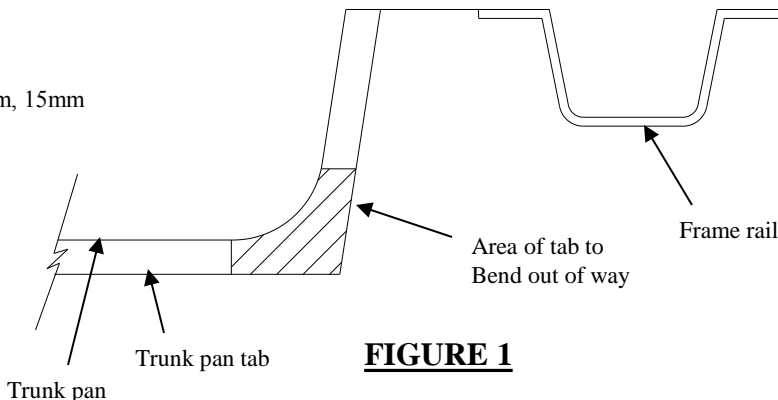


FIGURE 1

Note: Reinforcement plates must be installed inside of trunk for safe operation.

1. Lower vehicle exhaust and remove inboard and lower outboard M8 E/A fasteners. Retain for hitch installation.
2. Obtain access to trunk and pull back the carpeting to expose the trunk pan. **Note:** Vehicles with optional factory CD player located in trunk requires temporary repositioning to install reinforcement plate.
3. Drill one (1) 7/16" hole from under the vehicle up thru the center of each frame extension flange as shown, 2" forward from end of frame extension. Be careful not to tear carpet.
4. Using hole drilled in Step 3, center reinforcement plate in vehicle trunk and use as a template to drill three (3) remaining holes per side.
5. Install four (4) 7/16" carriage bolts thru reinforcement plate, trunk pan, and frame flange. Install flat washer, lock washer, and nut as shown.
6. Restore carpeting in trunk to original condition.
7. Fishwire 1/2" carriage bolt and block thru access hole on inboard side of frame, and then thru hole in bottom of frame as shown on both sides.
8. Raise hitch into position as shown, being careful not to push fasteners back into frame. Loosely install conical toothed washer and nut on both forward attachments. **Note:** Bend trunk pan tabs to eliminate interference, as shown in Figure 1.
9. Reinstall M8 fastener thru the E/A and the hitch. Raise vehicle exhaust over M8 bolt and then loosely install flat washer and nut removed in Step 1.

Tighten all 1/2-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Tighten all 7/16 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

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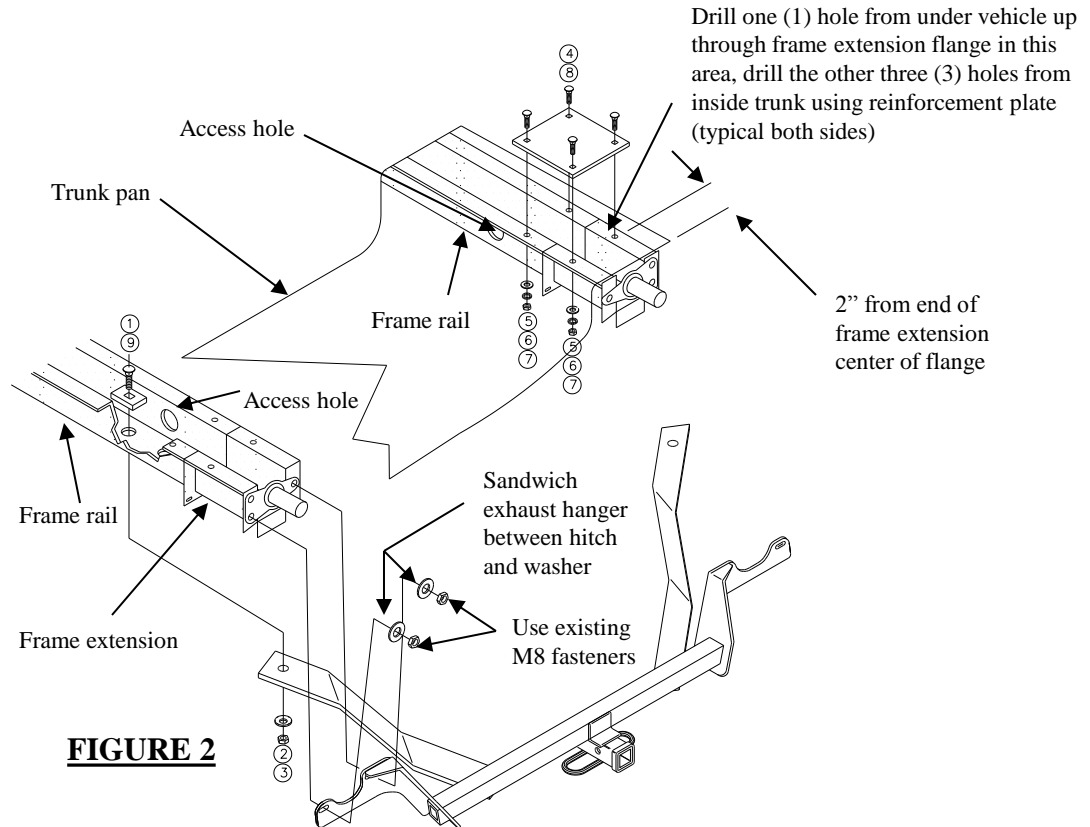


FIGURE 2

Fasteners typical both sides of vehicle

①	Qty. (2)	Carriage bolt 1/2-13 x 1-3/4" GR5	⑥	Qty. (8)	Lock washer 7/16"
②	Qty. (2)	Conical washer 1/2"	⑦	Qty. (8)	Hex nut 7/16"
③	Qty. (2)	Hex nut 1/2"	⑧	Qty. (2)	Reinforcement plate
④	Qty. (8)	Carriage bolt 7/16-14 x 1-1/4" GR5	⑨	Qty. (2)	Block 1/4 x 1 x 3"
⑤	Qty. (8)	Flat washer 7/16"			

Tighten all 1/2-13 GR5 fasteners with torque wrench to 75 Lb.-Ft. (102 N*M)

Tighten all 7/16 GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

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