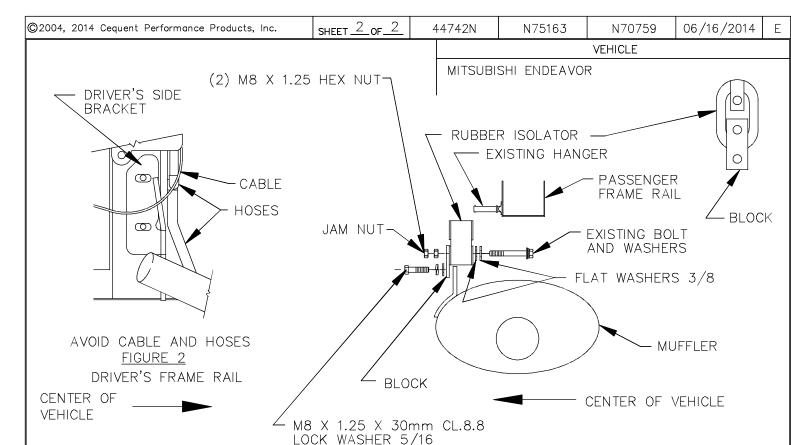
©2004, 2014 Cequent Performance Products, Inc. SHEET 1 OF 2 44742N N75163 N70759 06/16/2014 VEHICLE INSTALLATION INSTRUCTIONS MITSUBISHI ENDEAVOR EQUIPMENT REQUIRED: WIRING ACCESS LOCATION: SUV1 & SUV 2 DO NOT EXCEED LOWER OF DRILL BITS: NONE TOWING VEHICLE MFR'S RATINGS OR HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED. MAX GROSS MAX TONGUE TRLR WT(LB) WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 12MM, 17MM, AND (2) 13MM HITCH TYPE WT(LB) WFIGHT DISTRIBUTING 5000 500 WEIGHT CARRYING BALL MOUNT FRAME RAIL 3500 350 **FASCIA** OPTIONAL LOCKING STABILIZING PIN TRUNK PAN-HITCH SHOWN IN PROPER POSITION (Order Separately RUBBER ISOLATOR SEE FIGURE 3 RUBBER **ISOLATOR** LOCATED IN PASSENGER WHFFI WFII M10 X 1.25 X 30mm Cl 10.9 CONICAL TOOTHED WASHER 7/16 FIGURE 1 THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684. APPROX WEIGHT (LB.) FASTENER KIT F75163 CEQUENT PERFORMANCE PRODUCTS NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A Plymouth, Michigan hitch or ball which has been damaged should be removed and replaced. Observe safety precautions PRINTED IN MEXICO

when working beneath a vehicle and wear eve protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



1. DETACH THE RUBBER ISOLATOR FROM THE FRONT EXHAUST HANGER LOCATED IN THE REAR PASSENGER WHEEL WELL.

FLAT WASHERS 5/16

FIGURE 3

- 2. DETACH THE RUBBER ISOLATOR FROM REAR EXHAUST HANGER BRACKET AND REMOVE M8 BOLT FROM THE MUFFLER. (SET ASIDE FOR FURTHER INSTRUCTIONS).
- 3. SWING HITCH OVER THE TOP OF THE MUFFLER AND OUTSIDE OF THE FRAME RAIL.
- 4. TILT THE HITCH REARWARD AIMING THE RECEIVER DOWNWARD AND MOVE THE DRIVER SIDE BRACKET INTO POSITION ON THE INSIDE OF THE FRAME RAIL. (TAKE CARE TO AVOID THE CABLE AND THE CARBON CANISTER HOSES.) SEE FIGURE 2.
- 5. ATTACH (6) M10 X 1.25X30mm CL10.9 AND (6) 7/16" CONICAL TOOTHED WASHERS INTO EXISTING WELDNUTS.

TIGHTEN ALL M10 CL.10.9 FASTENER TO 53 LB.-FT.

- 6. REMOVE THE METAL SLEEVE FROM THE REAR RUBBER ISOLATOR.
- 7. USING THE EXISTING BOLT AND WASHERS ADD THE (2) 3/8" FLAT WASHER TO THE BOLT AND THRU THE RUBBER ISOLATOR. ATTACH THE BLOCK ON THE OPPOSITE SIDE AND USING ONE OF THE M8 NUT TIGHTEN THE BLOCK TO THE RUBBER ISOLATOR AS SHOWN FIGURE 3. (SLIGHTLY COMPRESSING THE RUBBER ISOLATOR.) ATTACH THE OTHER M8 NUT AND USE IT TO JAM THE TWO M8 NUTS.
- 8. USING THE M8 X 1.25 BOLT, 5/16 LOCK WASHER AND 5/16 FLAT WASHER TIGHTEN THE BLOCK WITH RUBBER ISOLATOR TO THE THREADED HANGER ON THE MUFFLER POSITIONING THE BLOCK INBOARD ON THE VEHICLE.
- 9. REATTACH THE RUBBER ISOLATOR AND MUFFLER INTO THE ORIGINAL POSITION.
- 10. REATTACH THE RUBBER ISOLATOR FROM THE FRONT EXHAUST HANGER LOCATED BEHIND THE REAR PASSENGER WHEEL WELL.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.) FASTENER KIT F75163

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Plymouth, Michigan PRINTED IN MEXICO