SHEET 1 OF 1

N75071

44731N

**VEHICLE** 

5-20-14

В

## INSTALLATION INSTRUCTIONS

FORD EXPEDITION LINCOLN NAVIGATOR

EQUIPMENT REQUIRED:

WIRING ACCESS LOCATION: SUV1, SUV2

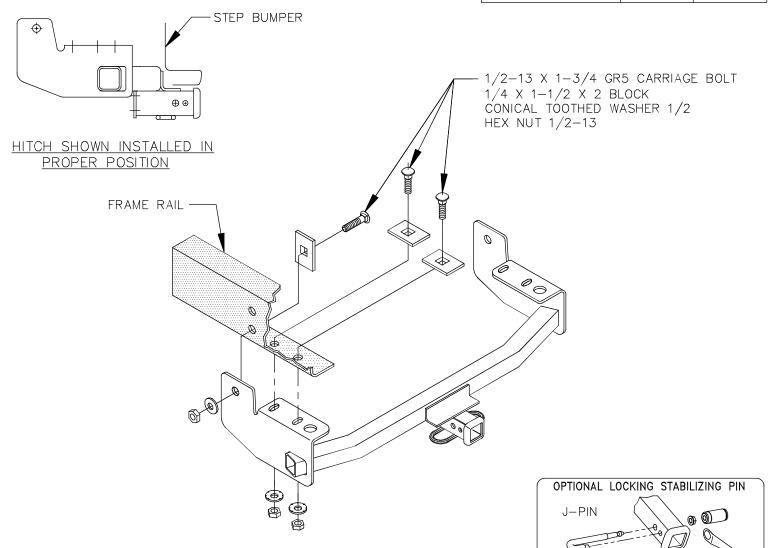
DRILL BITS: NONE

HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN IS NOT INSTALLED.

WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 3/4, 7/8

DO NOT EXCEED LOWER OF TOWING VEHICLE MFR'S RATINGS OR

HITCH TYPE ▼	MAX GROSS TRLR WT(LB)	MAX TONGUE WT(LB)
WEIGHT DISTRIBUTING	8000	800
WEIGHT CARRYING BALL MOUNT	5000	500



USES EXISTING HOLES IN FRAME - NO DRILLING REQUIRED.

- 1. SCRAPE WAX COATING OFF OF FRAME RAILS AROUND THE EIGHT ATTACHMENTS.
- 2. RAISE HITCH INTO POSITION WITH THE ATTACHMENTS IN THE VERTICAL PORTION OF THE BRACKET ON THE OUTSIDE OF THE FRAME.
- 3. LOOSELY INSTALL CARRIAGE BOLT AND BLOCK INTO REARMOST ATTACHMENT HOLES IN EACH FRAME RAIL AS SHOWN ABOVE.
- 4. INSERT CARRIAGE BOLT AND BLOCK INTO FORWARD ATTACHMENT HOLE IN THE SIDE OF EACH FRAME RAIL AS SHOWN ABOVE AND TIGHTEN.
- 5. TIGHTEN REARMOST BOLTS.

TIGHTEN 1/2 GR5 FASTENERS TO 75 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING SYSTEMS OF THE STATE OF NEW YORK, V.E.S.C. REGULATION V-5 AND SAE J684.

APPROX WEIGHT (LB.) FASTENER KIT 47.5 F75071

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer weight and tongue weight. Do not cut access or attachment holes with a torch.



(Order Separately)

Plymouth, Michigan

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