SHEET 1 OF 1 |©1998, 1999, 2000, 2001 Draw-Tite, Inc.8-10-01 **VEHICLE** HITCH NO. INSTALLATION INSTRUCTIONS JEEP WRANGLER 41531 EQUIPMENT REQUIRED: 3500 LB MAX GROSS TRAILER WT WIRING ACCESS LOCATION: SUV5, SUV7 DRILL BITS: 300 LB MAX TONGUE WEIGHT HITCH REQUIRES 5/8" PIN AND CLIP IF STABILIZING PIN (7651) IS NOT INSTALLED. DO NOT EXCEED TOWING VEHICLE RATINGS WRENCHES: (TIGHTEN ALL FASTENERS WITH TORQUE WRENCH) 5/8, 3/4 DO NOT USE WITH WEIGHT-DISTRIBUTING (SPRING BAR TYPE) HITCH. **BUMPER** 0 HITCH SHOWN IN PROPER POSITION EXISTING ACCESS HOLE FRAME EXISTING WELDNUT VARIES BY VEHICLE - 1/2-13 X 1-3/4 GR5 M12 X 1.75 X 40MM CLS 8.8 CONICAL TOOTHED WASHER LOCK WASHER 7/16→14 X 1−1/2 GR5 HANDLE NUT (01332) (BOTH SIDES) CONICAL TOOTHED WASHER (BOTH SIDES) (BOTH SIDES) ENGLISH METRIC (8.8) OPTIONAL LOCKING STABILIZING PIN J-PIN (Order Separately) 1. REMOVE EXISTING BOLT FROM FRAME/BUMPER ATTACHMENT (ONE FROM EACH SIDE OF VEHICLE). 2. IF VEHICLE IS EQUIPPED, REMOVE TOW HOOKS AND RETURN TO CUSTOMER. 3. LIKT HITCH/INTO POSITION AS SHOWN. REPLACE BOLTS REMOVED IN STEP ONE WITH 7/16-14 X 1 1/2 BOLTS OR M12 X 1.75 X 40MM BOLTS AS SHOWN. BOLTS REQUIRED VARY BY VEHICLE. INSTALL REMAINING FASTENERS AS SHOWN ABOVE. TIGHTEN 7/16 GR5 FASTENERS TO 50 LB.-FT. TIGHTEN 1/2 GR5 FASTENERS TO 50 LB.-FT. TIGHTEN M12 CL8.8 FASTENERS TO 68 LB.-FT.

THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR CONNECTING DEVICES AND TOWING

1131 - 085

NOTE: Check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Follow car maker's specs for maximum trailer

FASTENER KIT NO.

SYSTEMS OF THE STATE OF NEW YORK AND V.E.S.C. REGULATION V-5.

weight and tongue weight. Do not cut access or attachment holes with a torch.

25.8

APPROX WEIGHT (LB.)



Canton, Michigan www.draw-tite.com